

Date: Tuesday, 07/11/2006 9:10:48 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CROSSTUBE MATERIAL
<b>Job Number</b> : 29369	
<b>Estimate Number</b> : 12566	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D6019128
<b>This Issue</b> : 07/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D6019 REV.A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : LANDING GEAR	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>                    </u>	<b>Due Date</b> : 10/12/2006 <b>Qty:</b> 33 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>                    </u>	
<b>Comment</b> : Est. Rev.A New Issue LL	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 2429

C20611107

(33)

a) Order as per Dwg D6019

b) Material: 2.750 x 0.313 wall 7075-T6/T6511 (WW-T-700/7 or QQ-A-225/9 or QQ-A-200/11) seamless aluminum tube

c) Minimum ultimate tensile strength = 77 ksi

d) Minimum tensile yield strength = 66 ksi

e) Tolerance are per ASTM B210 (see details on Dwg D6019)

f) Material certification required

2.0

D6019128

Crosstube Material



Comment: Qty.: 1.0000 Each(s)/Unit Total : 33.0000 Each(s)  
 Crosstube Material

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

06/12/28 (33) (29)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D6005

MS 06/12/28 29

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/01/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 07/11/2006 9:10:48 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSTUBE MATERIAL

Job Number: 29369

Part Number: D6019128

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: MGT 265

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07/10/11

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

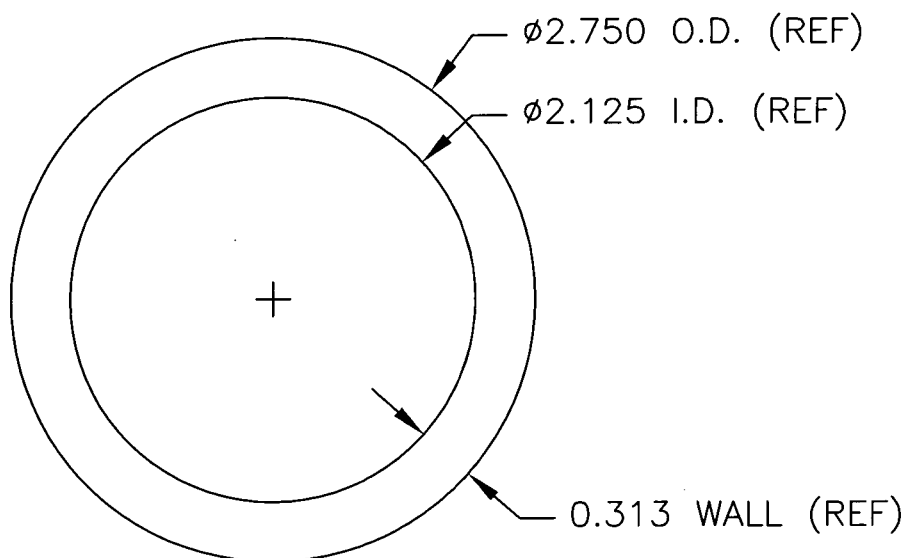
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**PRELIMINARY ISSUE**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D6019	REV. A SHEET 1 OF 1
DATE 06.11.03		TITLE CROSSTUBE MATERIAL	SCALE 1:1
A	06.11.03	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



### NOTES

- 1) D6019-XXX CROSSTUBE  
          |  
      LENGTH

WHERE XXX IS LENGTH IN INCHES  
EG. 128" LONG TUBE: D6019-128

- 2) MATERIAL: 2.750 OD x 0.313 WALL 7075-T6/T6511 (WW-T-700/7 OR QQ-A-225/9 OR QQ-A-200/11) SEAMLESS ALUMINUM TUBE.  
MINIMUM ULTIMATE TENSILE STRENGTH = 77 ksi  
MINIMUM YIELD TENSILE STRENGTH = 66 ksi
- 3) TOLERANCES ARE PER ASTM B210 AS FOLLOWS:  
O.D.:  $\pm 0.006$  MEAN ( $\pm 0.012$  INCLUDING OVALITY)  
WALL:  $\pm 0.015$  MEAN ( $\pm 0.038$  INCLUDING ECCENTRICITY)  
LENGTH: XXX  $+0.125/-0.000$   
STRAIGHTNESS: 0.010" DEVIATION / 12" LENGTH
- 4) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 5) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

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# Abnahmeprüfzeugnis 3.1 - EN 10204:2004

Inspection Certificate 3.1 - EN 10204:2004 / Certificat de Reception 3.1- EN 10204:2004

**Kunde:** Dart Aerospace Ltd.

**Client:**

1270 Aberdeen Street  
K6A1K7 Hawkesbury, ON Canada

**Zeugnisnummer:** 1293/06

**Cert No. / No. du certificat:**

**Bestellnummer:** PO 00002429

**Order No. / No. de commande**

**Auftrag:** 21845/1

**Our Reference/Notre Reference:**

**Produkt:**

**Product / Produit:**

Rohre nahtlos gepresst

Tubes seamless extruded

**Spezifikation:**

**Specification:**

AMS - QQ - A - 200/11E; Spezifikation Dart Aerospace D6007

**Werkstoff:**

**Alloy/Alliage:**

7075

**Zustand:**

**Temper/État**

T 6511

**Abmessung**

**Size / Dimension**

2,750 INCH x 2,124 INCH x 0,313 INCH x 128,000 INCH

D6019-128 2.750 X 0.313 X 128

**Kennzeichnung**

**Marking/Marquage:**

ALUnna - Cert No. 1293/06 - 7075 - T 6511 - Cast No. 6797 - AMS - QQA 200/11 - 2.750" OD X 0.313" Wall - Heat  
No. 816/11 - Lot 21845/1 - PO. 00002429

**Lieferung**

**Delivered Material / Matériel délivré:**

pcs.

lbs

**Country of Manufacture: Germany**

29

902

## 1. Chemische Analyse

## Chemical Analysis / analyse chimique

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Zr	Bi	Sn	Ni
Charge/ min.			1,2		2,1	0,18	5,1						
Cast No. max.	0,40	0,50	2,0	0,30	2,9	0,28	6,1	0,20					
6797/06	0,110	0,209	1,375	0,052	2,503	0,192	5,793	0,036	0,004	0,0222	0,0001	0,0014	0,0003

**Hydrogen content:** 0,11

**ccm/100 g Al**

Elements without indication < 0,01 %

## 2. Mechanische Eigenschaften

## Mechanical Properties / Valeurs Mécaniques

Anforderungen Requirements	tensile (Rm) ksi	yield (Rp0,2) ksi	elongation 2" %	elongation A %	Hardness HB	Heat No.
min. max.	77,0	66,0				
1	86,420	78,735	11,0		171	816/11 - 29 pcs.

RMS: außen 25 - max. 17 µ"

**Ergebnis der  
Prüfungen:**

Es wird bestätigt, daß die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellannahme entspricht

**Test results:**

We confirm that the delivery has been tested and applies to the agreements made on receipt of the order

**Resultats:**

Nous confirmons que la livraison a été contrôlée et correspond avec les conventions faites à la réception de la commande

KroosD



Certified acc. to DIN EN ISO 9001:2000, valid until 2009-03-27  
Certificate No.: 001959 QM



ALUnna

Abnahmebeauftragter

11.12.2006

Aluminiumwerk Unna AG, Uelzener Weg 36, 59425 Unna, Germany

## Packinglist ALUnna AG

<b>Customer PO</b>	<b>PO. 00002429</b>
<b>ALUnna ref. no.</b>	<b>21845/1</b>
<b>Date:</b>	<b>12.08.06</b>

### Boxmarking:


Dart Aerospace PO. 00002429
D6019-128 Made in Germany
Dest. Hawkesbury Ont., Canada

**We hereby declare that the wooden packing material are totally free from bark and apparently**

**free from live plant pests**

[illegible]

1) consignee

 **ALUnna**  
**DART AEROSPACE LTD.**  
HAWKESBURY

customer 40980

2) order no./item: 218450000/ 1

3) purchase order: PO 00002429

4) delivery note : no/item 00000/00

5) article/size : 21755

6) alloy

7) quantity

8) packing

9) packing

10) information

11) questions

12) supplier

no: 77363/ 69,85 MM  
D6019-128 7,95 MM  
EN AW-7075 2.750 X 0.313 X 128  
7075

piece: 00029  
length: 3251 mm

: Holzkiste

: weight note: 039402

: Tel: 49-2303/206-0  
: Aluminiumwerk Unna AG

date : 08.12.2006

date : 00.00.00

53,95 MM  
3.251,00 MM  
made in Germany  
cast no :

KG/net : 409,000  
KG/gross : 524,50

number : 0001

case no. : 1

Fax: 49-2303/206-155  
Uelzener Weg 36  
59425 Unna



Aluminiumwerk Unna AG · Uelzener Weg 36 · D-59425 Unna

DART AEROSPACE LTD.  
1270 Aberdeen Street  
CDN K6A 1K7 HAWKESBURY  
ON

Kanada

Aluminiumwerk Unna AG  
Uelzener Weg 36 · D-59425 Unna

Postfach 11 46 · D-59401

fon +49 (0) 23 03-206 - 0  
fax +49 (0) 23 03-206- 116

Petra@aluminiumwerk.com  
www.aluminiumwerk.com

page: 1  
date: 11.09.2006  
customer: 40980

## order confirmation

## 21845

your PO dated: 11.07.2006  
your PO No.: PO 00002429  
your ref.: Linda Lacelle

contact: Petra Eisenblätter  
Tel.: + (303) 755 5672  
Fax: + (303) 755 5936

representative: CLAUS J. BETTER

We supply acc. to our delivery terms and conditions:

item	quantity	unitprice	USD	unit value	USD	delivery
001	33,000	PC	307,75	PC	10.155,75	December 15, 2006

AWU article: 21755 / Tariff no. 76082081  
Customer article: D6019-128 2.750 X 0.313 X 128  
product: TUBES / seamless extruded / EN AW-7075 / round  
condition: T 6511 / AMS-QQ-A-200/11

outer diameter:	2,750 INCH Tol.	+0,012	-0,012
tol. for mean OD		+0,006	-0,006
inner diameter:	2,124 INCH		
wall thickness:	0,313 INCH Tol.	+0,031	-0,031
fixed length	128,000 INCH Tol.	+0,125	

inspection cert. acc. to EN10204/3.1 / RM 531 / Rp0,2: 455  
straightness 0,01 INCH / 1 FEET / RMS outer 25  
tol. on quantity +10 % -10 %  
2.750" OD 0.313" Wall, 128" lengths  
Part Number D6019-128 crosstube  
Surface Finish max. RMS 25  
Tolerances per ASTM B210 / your drawing D6019

Commerzbank AG, Unna  
Konto-Nr. 102 56 00 · BLZ 443 400 37  
S.W.I.F.T. - Code: COBADE 33 443  
IBAN: DE 90 4434 0037 01025600 00

Sitz der Gesellschaft: Unna  
Amtsgericht Hamm. HRB 3045

Vorstand: Volker Findeisen (Vors.)  
Thomas Wiese  
Vorsitzende des Aufsichtsrats: Irene Wiese



**ALUnna**

**order confirmation**

**21845**

page: 2  
date: 11.09.2006  
customer: 40980

Tubes protected with corrosion protective oil  
Tubes line marked

Packing: seaworthy wooden cases  
terms of delivery: FOB German Airport

Terms of payment: 30 days after date of delivery

**delivery address:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
CDN Hawkesbury, ONT, K6A1K7  
Kanada

*Lo*

Aluminiumwerk Unna AG · Uelzener Weg 36 · D-59425 Unna

DART AEROSPACE LTD.  
1270 Aberdeen Street  
CDN K6A 1K7 HAWKESBURY  
ON  
Kanada

Aluminiumwerk Unna AG

Uelzener Weg 36 · D-59425 Unna

Postfach 11 46 · D-59401

fon +49 (0) 23 03-206 - 0

fax +49 (0) 23 03-206-116

Petra@aluminiumwerk.com

www.aluminiumwerk.com

page: 1  
date: 12.11.2006  
customer: 40980

# invoice

## 30312

your PO dated: 11.07.2006  
your PO No.: PO 00002429  
confirmation No.: 21845  
Delivery note: 0029662 11.12.2006

contact: Petra Eisenblätter  
Tel.: +(303) 755 5672  
Fax: +(303) 755 5936

representative: CLAUD J. BETTER  
Tax code: 316/5702/0535

We supply acc. to our delivery terms and conditions:

item	quantity	unit	price	USD	unit	value	USD
001	29,000	PC	307,75		PC	8.924,75	

AWU article: 21755 / Tariff no. 76082081  
Customer article: D6019-128 2.750 X 0.313 X 128  
product: TUBES / seamless extruded / EN AW-7075 / round  
condition: T 6511 / AMS-QQ-A-200/11

outer diameter:	69,850 mm	Tol.	+0,300	-0,300
tol. for mean OD			+0,150	-0,150
inner diameter:	53,950 mm			
wall thickness:	7,950 mm	Tol.	+0,800	-0,800
fixed length	3251,000 mm	Tol.	+3,175	

inspection cert. acc. to EN10204/3.1 / RM 531 / Rp0,2: 455  
straightness 0,25 mm / 304,8 mm / RMS outer 25  
tol. on quantity +10 % -10 %  
2.750" OD 0.313" Wall, 128" lengths  
Part Number D6019-128 crosstube  
Surface Finish max. RMS 25

carried forward: 8.924,75

Commerzbank AG, Unna  
Konto-Nr. 102 56 00 · BLZ 443 400 37  
S.W.I.F.T. - Code: COBADE FF 443  
IBAN : DE 90 4434 0037 01025600 00

Sitz der Gesellschaft: Unna  
Amtsgericht Hamm. HRB 3045

Vorstand: Volker Findeisen (Vors.)  
Thomas Wiese  
Vorsitzende des Aufsichtsrats: Irene Wiese



**ALUnna**

**invoice**

**30312**

page: 2  
date: 12.11.2006  
customer 40980

Tolerances per ASTM B210 / your drawing D6019  
Tubes protected with corrosion protective oil  
Tubes line marked  
Packing: seaworthy wooden cases

terms of delivery: FOB German Airport

Terms of payment: 30 days after date of delivery

**delivery address:**

DART AEROSPACE LTD.  
1270 Aberdeen Street  
CDN Hawkesbury, ONT, K6A1K7  
Kanada

goods value: 8.924,75  
total: 8.924,75

weight: gross 524,50 net 409,00  
export exempt from tax - Country of origin: Germany

Aluminiumwerk Unna AG · Uelzener Weg 36 · D-59425 Unna

DART AEROSPACE LTD.  
1270 Aberdeen Street  
CDN K6A 1K7 HAWKESBURY  
ON  
Kanada

Aluminiumwerk Unna AG  
Uelzener Weg 36 · D-59425 Unna  
Postfach 11 46 · D-59401

fon +49 (0) 23 03-206 - 0  
fax +49 (0) 23 03-206-116

Petra@aluminiumwerk.com  
www.aluminiumwerk.com

page: 1  
date: 12.11.2006  
customer: 40980

# invoice

## 30312

your PO dated:	11.07.2006	contact:	Petra Eisenblätter
your PO No.:	PO 00002429	Tel.:	+(303) 755 5672
confirmation No.:	21845	Fax:	+(303) 755 5936
Delivery note:	0029662 11.12.2006	representative:	CLAUS J. BETTER
		Tax code	316/5702/0535

We supply acc. to our delivery terms and conditions:

item	quantity	unit	price	USD	unit	value	USD
001	29,000	PC	307,75		PC	8.924,75	

AWU article: 21755 / Tariff no. 76082081  
Customer article: D6019-128 2.750 X 0.313 X 128  
product: TUBES / seamless extruded / EN AW-7075 / round  
condition: T 6511 / AMS-QQ-A-200/11

outer diameter:	69,850 mm	Tol.	+0,300	-0,300
tol. for mean OD			+0,150	-0,150
inner diameter:	53,950 mm			
wall thickness:	7,950 mm	Tol.	+0,800	-0,800
fixed length	3251,000 mm	Tol.	+3,175	

inspection cert. acc. to EN10204/3.1 / RM 531 / Rp0,2: 455  
straightness 0,25 mm / 304,8 mm / RMS outer 25  
tol. on quantity +10 % -10 %  
2.750" OD 0.313" Wall, 128" lengths  
Part Number D6019-128 crosstube  
Surface Finish max. RMS 25

carried forward: 8.924,75

Commerzbank AG, Unna  
Konto-Nr. 102 56 00 · BLZ 443 400 37  
S.W.I.F.T. - Code: COBADE 33 443  
IBAN : DE 90 4434 0037 01025600 00

Sitz der Gesellschaft: Unna  
Amtsgericht Hamm. HRB 3045

Vorstand: Volker Findeisen (Vors.)  
Thomas Wiese  
Vorsitzende des Aufsichtsrats: Irene Wiese



**ALUnna**

**invoice**

**30312**

page: 2  
date: 12.11.2006  
customer 40980

Tolerances per ASTM B210 / your drawing D6019

Tubes protected with corrosion protective oil

Tubes line marked

Packing: seaworthy wooden cases

terms of delivery: FOB German Airport

Terms of payment: 30 days after date of delivery

**delivery address:**

DART AEROSPACE LTD.

1270 Aberdeen Street

CDN Hawkesbury, ONT, K6A1K7

Kanada

goods value: 8.924,75  
total: 8.924,75

weight: gross 524,50 net 409,00  
export exempt from tax - Country of origin: Germany

Aluminiumwerk Unna AG · Uelzener Weg 36 · D-59425 Unna

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Postfach 11 46 · D-59401  
fon +49 (0) 23 03-206 - 0  
fax +49 (0) 23 03-206- 116  
info@alu-unna.de  
www.alu-unna.de

page: 1  
date: 11.12.2006  
customer: 40980

## delivery note

# 29662

your PO dated: 7.11.2006  
your PO No.: PO 00002429  
confirmation No.: 21845

contact: Petra Eisenblätter  
Tel.: +(303) 755 5672  
Fax: +(303) 755 5936  
representative: CLAUS J. BETTER

CARRIER: Senator International  
Your VAT No.:  
AWU VAT No.: DE177869055  
Country of origin: Germany

We supply acc. to our delivery terms and conditions:

item	quantity	unit	net kgs
001	29,000	PC	
AWU article: 21755 / Tariff no. 76082081			
Customer article: D6019-128 2.750 X 0.313 X 128			
product: TUBES / seamless extruded / EN AW-7075 / round			
condition: T 6511 / AMS-QQ-A-200/11			
outer diameter:	2,750 INCH Tol.	+0,012	-0,012
tol. for mean OD		+0,006	-0,006
inner diameter:	2,124 INCH		
wall thickness:	0,313 INCH Tol.	+0,031	-0,031
fixed length	128,000 INCH Tol.	+0,125	
inspection cert. acc. to EN10204/3.1 / RM 531 / Rp0,2: 455			
straightness 0,01 INCH / 1 FEET / RMS outer 25			
tol. on quantity +10 % -10 %			
2.750" OD 0.313" Wall, 128" lengths			
Part Number D6019-128 crosstube			
Surface Finish max. RMS 25			
Tolerances per ASTM B210 / your drawing D6019			
Tubes protected with corrosion protective oil			
Tubes line marked			
Packing:	seaworthy wooden cases		

Commerzbank AG, Unna  
Konto-Nr. 102 56 00 · BLZ 443 400 37  
S.W.I.F.T. - Code: COBADE 33 333  
IBAN: DE 90 4434 0037 01025600 00  
Sitz der Gesellschaft: Unna  
Amtsgericht Hamm, HRB 3045  
Vorstand: Volker Findeisen (Vors.), Thomas Wiese  
Vorsitzende des Aufsichtsrats: Irene Wiese

**delivery note****29662**

page: 2  
date: 11.12.2006  
customer: 40980

number of packages: 1  
number of pieces: 29

Terms of payment: 30 days after date of delivery  
terms of delivery: FOB German Airport

weight: gross 524,500 net 409,000

Packstücke

**customer address:**

DART AEROSPACE LTD.  
1270 Aberdeen Street  
CDN K6A 1K7 HAWKESBURY  
ON  
Kanada





# ALUnna

Aluminiumwerk Unna AG · Uelzener Weg 36 · D-59425 Unna

Aluminiumwerk Unna AG

Uelzener Weg 36 · D-59425 Unna

Postfach 11 46 · D-59401

fon +49 (0) 23 03-206 -0

fax +49 (0) 23 03-206-116

info@alu-unna.de

www.alu-unna.de

DART AEROSPACE LTD.

1270 Aberdeen Street

CDN Hawkesbury, ONT, K6A1K7

Kanada

page: 1

date: 11.12.2006

customer 40980

## delivery note

## 29662

your PO dated: 7.11.2006  
your PO No.: PO 00002429  
confirmation No.: 21845

contact: Petra Eisenblätter  
Tel.: +(303) 755 5672  
Fax: +(303) 755 5936  
representative: CLAU J. BETTER

CARRIER: Senator International S&A

your VAT No.:

AWU VAT No.: DE177869055

Country of origin: Germany

We supply acc. to our delivery terms and conditions:

item	quantity	unit	net kgs
------	----------	------	---------

001	29,000	PC	
-----	--------	----	--

AWU article: 21755 / Tariff no. 76082081

Customer article: D6019-128 2.750 X 0.313 X 128

product: TUBES / seamless extruded / EN AW-7075 / round

condition: T 6511 / AMS-QQ-A-200/11

outer diameter:	2,750 INCH Tol.	+0,012	-0,012
-----------------	-----------------	--------	--------

tol. for mean OD		+0,006	-0,006
------------------	--	--------	--------

inner diameter:	2,124 INCH		
-----------------	------------	--	--

wall thickness:	0,313 INCH Tol.	+0,031	-0,031
-----------------	-----------------	--------	--------

fixed length	128,000 INCH Tol.	+0,125	
--------------	-------------------	--------	--

inspection cert. acc. to EN10204/3.1 / RM 531 / Rp0,2: 455

straightness 0,01 INCH / 1 FEET / RMS outer 25

tol. on quantity +10 % -10 %

2.750" OD 0.313"Wall, 128" lengths

Part Number D6019-128 crosstube

Surface Finish max. RMS 25

Tolerances per ASTM B210 / your drawing D6019

Tubes protected with corrosion protective oil

Tubes line marked

Packing: seaworthy wooden cases

Commerzbank AG, Unna

Konto-Nr. 102 56 00 - BLZ 443 400 37

S.W.I.F.T. - Code: COBADE FF 443

IBAN: DE 90 4434 0037 01025600 00

Sitz der Gesellschaft: Unna

Amtsgericht Hamm, HRB 3045

Vorstand: Volker Findelsen (Vors.), Thomas Wiese

Vorsitzende des Aufsichtsrats: Irene Wiese

**delivery note****29662**

page: 2  
date: 11.12.2006  
customer: 40980

number of packages: 1  
number of pieces: 29

Terms of payment: 30 days after date of delivery  
terms of delivery: FOB German Airport

weight:	gross	524,500	net	409,000
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Packstücke

**customer address:**

DART AEROSPACE LTD.  
1270 Aberdeen Street  
CDN K6A 1K7 HAWKESBURY  
ON  
Canada